



Dart Aerospace Ltd.
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DALL-100-D-A-A
Job Sheet 196066



Order
15364

Part No: DALL-100-D-A-A

Job Qty: 1 pcs

Part Name: Dart Long Line, 100 ft. long, 5400 lbs capacity, with Pear Shaped Lifting Ring, 3 Conductor 14 GA



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 6/10/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DALL-### Rev D IPP Rev. A 19.04.23 New issue DP Verify DD/IPP Rev. B 19.05.15 drawing revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - Issue SN	1 pcs	6/10/19		0.00	1.00	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	6/10/19		0.00	1.00	Small Fab - 1 - B4B		MLC
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	1 pcs	6/10/19		0.00	0.00	QC 5 - 10		DAS JUN 10 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		



Container No: S189026



Part: DALL-100-D-A-A

Job No: 196066

Serial No/Batch: S189026

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/11/19

				QC 5 - 40	
130 Packaging 3-1 - Stock - B4B 1 pcs	6/10/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/10/19	0.00 0.10	DC - 1 - B4B	DAG 21 JUN 10 2019
				DC - 2 - B4B	9:59 DAG 21 JUN 10 2019
140 QC 21 - FG	1 pcs	6/10/19	0.00 0.00	QC 21 - FG - 21	9:59 DAG 21 JUN 10 2019
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 90 - Issue S/N

Descriptions: **100** - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-ASSEMBLED LANYARD LENGTH MUST BE 5" +/- 1". LANYARD MUST BE INSTALLED WITH ID TAG TO THE BASE OF THE THIMBLE AND PASS THROUGH THE ROPE STRANDS IN ORDER TO BE SECURED. BLUE JACKET (IF APPLICABLE) VELCRO NEED TO BE FASTENED OVER ASSEMBLED LANYARD AND ID TAG. THE ID TAG MUST NOT MOVE FREELY ONCE INSTALLED. 5-Attach tag using 90177A218 ring to zipper on -21 bag, place second tag in front pocket of -21 bag as per drawing sheet 2. 6-MACHINE ENGRAVE, OR DOT MARK, OR STAMP USING 0.25" STAMP, S/N ONTO EACH THIMBLE 7-COIL LONG LINE INTO BAG

110 - (QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location: _____

135 - Photocopy blue file CMM-T-0001 Rev B.

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
DALL-100-D-A-A-1	Dart Long Line, 100 ft. long, 5400 lbs capacity, with Pear Shaped Lifting Ring, 3 Conductor 14 GA	1 pcs (1 ea)	90-Small Fab - Issue SN	5187964
1632T22	Aluminum Tag 1" X 2" X 0.04"	4 pcs (4 ea)	100-Small Fab - 2 - B4B	5118662
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (4 ea)	100-Small Fab - 2 - B4B	5184132
6820A12	Clear Heat Shrink Tape 3/4" Wide	.2080 ft (.208 ea)	100-Small Fab - 2 - B4B	5184175
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8	2 Ea (2 ea)	100-Small Fab - 2 - B4B	5184134
CL-2-C	Lanyard Wire	1 ft (1 ea)	100-Small Fab - 2 - B4B	5119833
DALL-####-21	Dart Aerospace Bag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5136158

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - Issue SN	DALL-100-D-A-A-1	1	0	0
100-Small Fab - 2 - B4B	1632T22	4	46	0
	3896T31	4	651	0
	6820A12	0	300	0
	90905A673	2	26	0
	CL-2-C	1	87	0
	DALL-####-21	1	38	0

Part Specifications

Specifications could not be found.